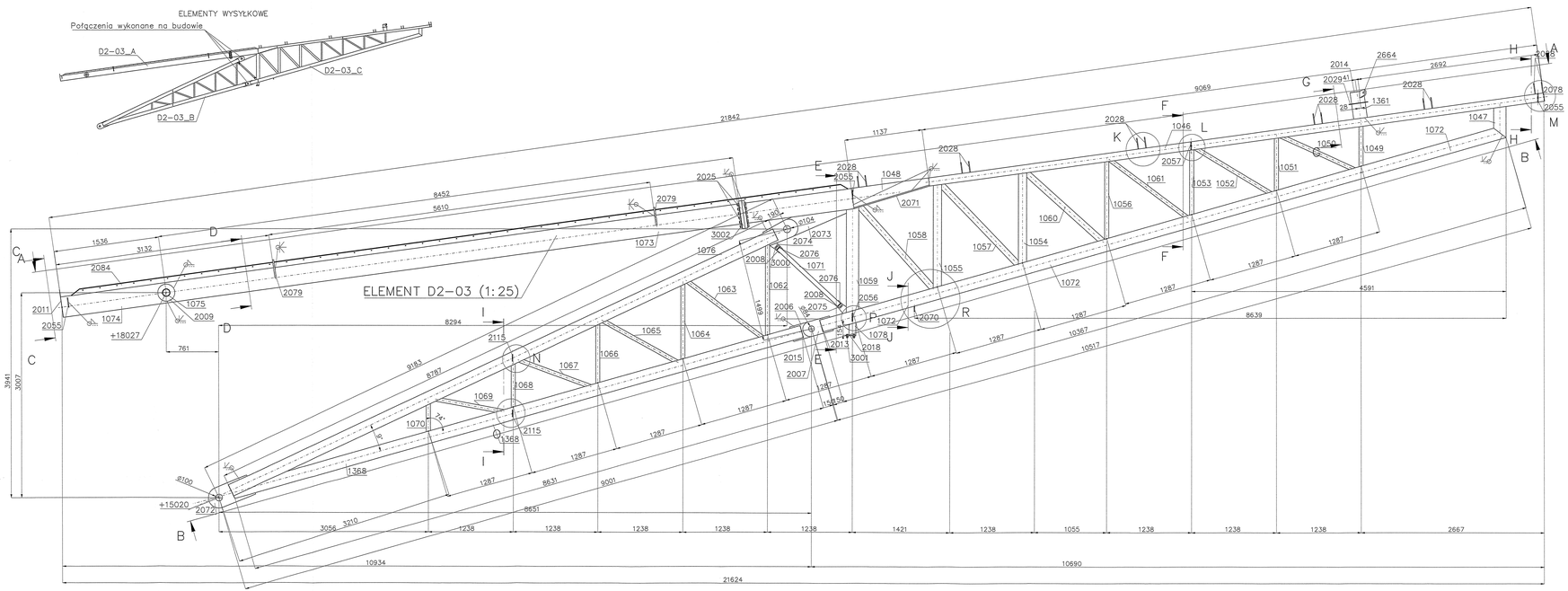

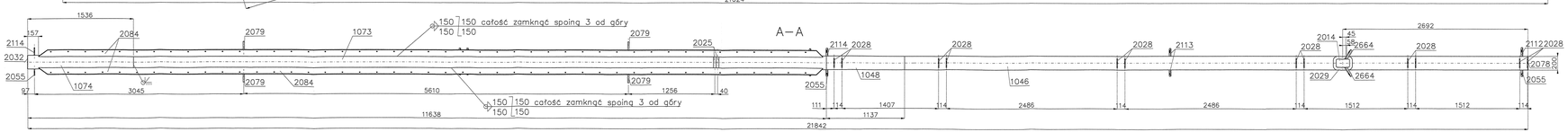

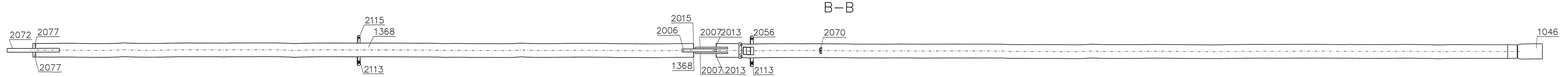

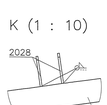

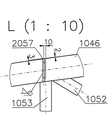

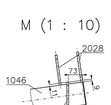

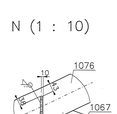

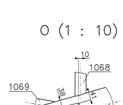

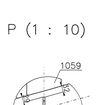

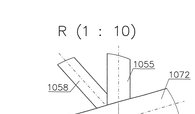

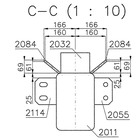

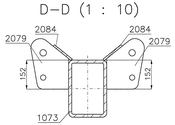

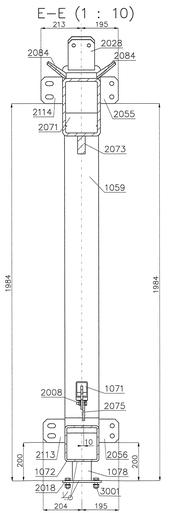

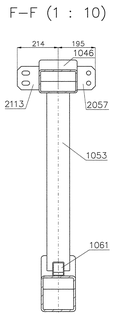

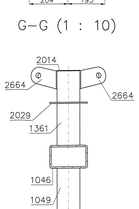

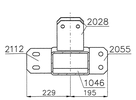

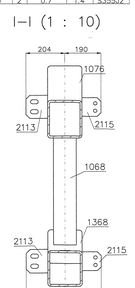

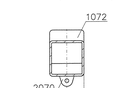

EL.	NO	OPIS	DŁUGOŚĆ	SZT	MASA /SZT	MASA MATERIAŁ
D2-03		ELEMENT D2-03		1	4142.0	4142
D2-03	1046	SH-200x120x8	9068	1	139.4	139.4 S355J2
D2-03	1047	SH180x180x10	1761	1	19.5	19.5 S355J2
D2-03	1048	SH-200x200	1761	1	29.3	29.3 S355J2
D2-03	1049	SH-200x120x8	1151	1	17.7	17.7 S355J2
D2-03	1050	SH-200x120x8	887	1	13.6	13.6 S355J2
D2-03	1051	BL-20x250	882	2	27.7	55.4 S355J2
D2-03	1052	BL-20x250	1064	1	58.8	58.8 S355J2
D2-03	1053	BL-10x170	1257	1	0.8	0.8 S355J2
D2-03	1054	BL-10x100	154	1	0.0	0.0 S355J2
D2-03	1055	SH120x60x4	1957	1	6.1	6.1 S355J2
D2-03	1056	SH-60x60x4	1191	1	7.6	7.6 S355J2
D2-03	1057	SH120x60x4	1774	1	8.1	8.1 S355J2
D2-03	1058	SH-60x60x4	1991	1	8.4	8.4 S355J2
D2-03	1059	SH120x60x4	2306	1	10.0	10 S355J2
D2-03	1060	SH120x120x5	1333	1	23.1	23.1 S355J2
D2-03	1061	SH120x120x5	1515	1	26.1	26.1 S355J2
D2-03	1062	SH120x60x4	1748	1	11.9	11.9 S355J2
D2-03	1063	SH-80x80x4	1813	1	16.2	16.2 S355J2
D2-03	1064	SH-80x80x4	1545	1	16.5	16.5 S355J2
D2-03	1065	SH180x180x10	5240	1	77.4	77.4 S355J2
D2-03	1066	SH-80x80x4	1388	1	8.2	8.2 S355J2
D2-03	1067	SH-80x80x4	1192	1	11.5	11.5 S355J2
D2-03	1068	SH-80x80x4	1386	1	9.0	9 S355J2
D2-03	1069	SH-80x80x4	1710	1	11.4	11.4 S355J2
D2-03	1070	SH-80x80x4	1230	1	8.0	8 S355J2
D2-03	1071	SH-80x80x4	1272	1	9.0	9 S355J2
D2-03	1072	SH-80x80x4	1119	1	7.1	7.1 S355J2
D2-03	1073	SH120x60x4	1647	1	6.5	6.5 S355J2
D2-03	1074	SH-80x80x4	1004	1	6.1	6.1 S355J2
D2-03	1075	SH120x60x4	410	1	1.6	1.6 S355J2
D2-03	2008	BL-10x80	120	2	0.7	1.4 S355J2
D2-03	2009	SH-80x80x4	100	1	0.5	0.5 S355J2
D2-03	2006	BL-50x250	1422	2	78.1	156.2 S355J2
D2-03	2007	BL-50x250	1422	2	78.1	156.2 S355J2
D2-03	2013	SH180x180x10	10367	1	514.9	514.9 S355J2
D2-03	2025	SH180x180x10	8787	1	436.5	436.5 S355J2
D2-03	3000	SH300x300x16	6298	1	174.0	174 S355J2
D2-03	2015	BL-10x250	1761	1	34.5	34.5 S355J2
D2-03	2018	BL-10x250	2201	1	43.1	43.1 S355J2
D2-03	1076	SH180x180x10	8787	1	454.9	453.9 S355J2
D2-03	2004	BL-4x44	180	4	0.2	0.8 S355J2
D2-03	2016	BL-4x44	180	2	0.2	0.4 S355J2
D2-03	2017	BL-4x44	180	2	0.2	0.4 S355J2
D2-03	2026	BL-4x25	80	4	0.0	0 S355J2
D2-03	2027	BL-4x65	223	3	0.5	0.6 S355J2
D2-03	2011	BL-3x200	300	1	1.4	1.4 S355J2
D2-03	2028	BL-3x140	200	1	0.6	0.6 S355J2
D2-03	2029	BL-20x195	265	4	6.2	24.8 S355J2
D2-03	2065	BL-10x100	141	1	0.9	0.9 S355J2
D2-03	2067	BL-10x95	120	1	0.8	0.8 S355J2
D2-03	2069	BL-10x95	120	1	0.8	0.8 S355J2
D2-03	3002	SH300x300x16	1256	1	179.1	179.1 S355J2
D2-03	2072	BL-50x120	1256	2	37.7	75.4 S355J2
D2-03	2073	SH-60x60x4	1248	1	5.7	5.7 S355J2
D2-03	2018	BL-10x120	324	2	2.5	5 S355J2
D2-03	2019	BL-10x80	80	2	0.4	0.8 S355J2
D2-03	2028	BL-10x120	160	12	1.7	20.4 S355J2
D2-03	1401	SH200x120x8	1393	1	14.2	14.2 S355J2
D2-03	2023	BL-6x200	280	1	1.4	1.4 S355J2
D2-03	2014	BL-4x150	200	2	0.6	0.8 S355J2
D2-03	2084	BL-10x120	114,90	2	106.1	212.2 S355J2
D2-03	3007	BL-4x167	152	1	0.4	0.4 S355J2
D2-03	3002	M27/115 8.8 2p+n DIN7990	–	15	–	0 –
D2-03	3001	M16/45 8.8 2p+n DIN7990	–	4	–	0 –
D2-03	3000	M12/45 8.8 2p+n DIN7990	–	4	–	0 –
D2-03	1368	SH180x180x10	8638	1	428.6	428.6 S355J2
D2-03	2111	BL-10x114	1231	4	0.9	3.6 S355J2
D2-03	2112	BL-10x229	1,90	1	1.2	1.2 S355J2
D2-03	2064	BL-10x229	2,00	4	1.4	5.6 S355J2
D2-03	2114	BL-10x113	140	2	1.1	2.2 S355J2
D2-03	2115	BL-10x100	100	2	0.8	1.4 S355J2

UWAGI:
1. Stal konstrukcyjna wg wykazu.
2. Klasa konstrukcji EXC3.
3. Kryteria akceptacji jakości spoin – Poziom B
4. Połączenia spawane – jeśli nie podano inaczej:
   – spoiny wykonać na długości przylegania,
   – spoiny czołowe wykonać na pełny przetop,
   – spoiny pachwinowe wykonać jako 0,7t, obustronne jako 0,5t
   – blachy czołowe łączyć ze stalą profilowaną spoiną V na pełny przetop.
5. Przygotowanie złącza do spawania wg zaleceń technologa zgodnie z PN-EN 1090-2 i norm powołanych z dostosowaniem do metody spawania.
6. Elementy złączne wg wykazu.
7. Spawać drutem proszkowym (SF-1A/ SM-1A).
8. Antykorozja – karta zabezpieczenia antykorozyjnego.
9. W razie konieczności zweryfikować długość śrub.
10. Rysunek rozpatrywać łącznie z rysunkiem zestawczym konstrukcji.

Zmiany rewizji:
-

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PROJEKT WYKONAWCZY – KONSTRUKCJA STALOWA			
	Imię i Nazwisko	Nr uprawnień	Podpis
projektant:	mgr inż. Łukasz Dłucik	SLK/4903/POOK/13	
sprawował	mgr inż. Joanna Wanlurska	–	
Nazwa rysunku:	ELEMENT D2-03	Numer rysunku:	B50–WK–01–19
Skala: 1:25	Nazwa projektu: Projekt warsztatowy konstrukcji stalowej Stadionu piłkarskiego w Radomiu przy ul. Struga.	Data:	21.12.2017
Format: 1350x594		Rev:	REV–A